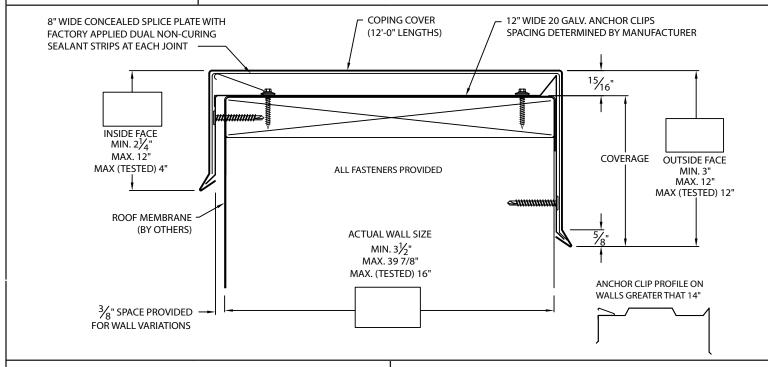


PERMA-TITE COPING

FLAT



APPROVALS* MATERIAL* ☐ 24 Ga. Galv. Steel ANSI/SPRI/FM 4435/ES-1 22 Ga. Galv. Steel Test Pressures listed in notes

MIAMI-DADE COUNTY



☐.040" Aluminum ☐ .050" Aluminum ☐.063" Aluminum

If substrate is not given, wood fasteners will be provided. □ OTHER: _____

Finish:

□ Wood ☐ Masonry

☐ Metal

Color: _____

Substrate: (For Top Fasteners)

QUANTITIES

 Lineal Feet (12'-0"	Lengths)
 Outside Miter (90°	°)
Inside Miter (90°)	

Right Endcaps

Left Endcaps

Accessory Type*:	☐ Quicklock (Default)	☐ Welded (Surcharge)

Right Endwall Flashing (Coping Version)

Left Endwall Flashing (Coping Version)

Right Endwall Flashing (Splice Plate Version)

Left Endwall Flashing (Splice Plate Version)

* NOTES

- Oil canning can occur on larger face heights and wall widths; recommend 22 Ga.,.050" or .063" Aluminum for face height over 8" or wall width over 12".
- 24 Ga. and .040" Aluminum covers available for wall sizes 3.5" to 24" ONLY
- Unless otherwise noted, fabrication of miters and accessories are furnished standard utilizing a non-penetrating quicklock joint, then factory sealed watertight
- Welded accessories require a minimum material thickness of .050" Aluminum
- For non-90 miters, see separate print approval
- Product should be installed per provided installation instructions
- ANSI/SPRI/FM 4435/ES-1 test pressures up to 226 psf (Horizontal) and 391 psf (Vertical)

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PROJECT INFO
Project Name:
Architect:
Roofing Contractor:
Project Type:
 By selecting this box you have verified and confirmed that dimensions, sizes, and quantities are correct. All products will be installed in strict.

accordance with printed instructions

Date:

Metal-Era LLC

1600 Airport Rd. Waukesha, WI 53188 Phone: 800-558-2162 ww.metalera.com

DATE: 05/20/22

DRN BY:

CKD BY: _ DWG #: 11011-19146

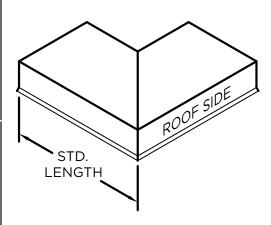


PERMA-TITE COPING

STANDARD ACCESSORIES

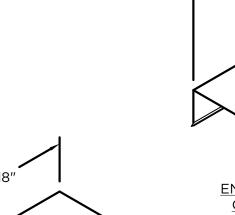
STD. **LENGTH**



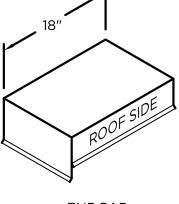


INSIDE MITER

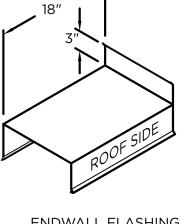
MITER STANDARD LEG LENGTH: WALL SIZE + 9 \(\frac{5}{8}'' = LENGTH \)



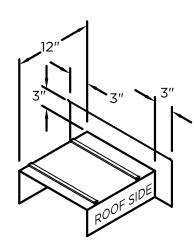
ENDCAP



(LEFT HAND SHOWN)



ENDWALL FLASHING COPING VERSION (RIGHT HAND SHOWN)



ENDWALL FLASHING SPLICE PLATE VERSION (RIGHT HAND SHOWN) (AVAILABLE ONLY IN .040" WELDED, PAINTED TO MATCH COPING)

NOTES

Additional accessories are available including:

- Transition Miters
- Straight Transition Miters
- "T" Miters
- "Z" Miters
- Step-up Miters
- Peak / Valley Miters
- Pilaster Caps
- Radius Coping
- Arched Coping

For additional accessory requirements, attach sketches or call manufacturer for assistance.

Metal-Era LLC

1600 Airport Rd. Waukesha, WI 53188 Phone: 800-558-2162-9156 www.metalera.com

SHT# 2 of 2

DATE: **05/20/22**

DRN BY: JJC

CKD BY: __

DWG #: 11011-19146

REV: G